

Work Order ID 67871

Monday, April 04, 2011 7:54:06 AM



~~PRELIMINARY ISSUE~~

Page 1

Item ID:	D4349-043	Accept		Setup	Start	
Revision ID:	PRELIM					
Item Name:	Block Assembly				Stop	
Start Date:	4/4/2011	Start Qty:	2.00			
Required Date:	4/5/2011	Req'd Qty:	2.00			
Reference:	<i>1104-04</i>					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4349	<i>PA4 P05</i>								
100	Weld per dwg A/R 4130 rod Batch: <i>M100075</i>	0.00							
Large Fab	Memo	0.00							
Large Fab	1- Weld and grind weld flush as per dwg								
110	QC10- Inspect visual per QSI004- ground welds	0.00							
QC	Memo	0.00							
Quality Control									
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

Sulaylos

-inspect to P05 Day only

Sulaylos

EL 11-4-5

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Item ID: D4349-043

Accept

Revision ID: PRELIM

Item Name: Block Assembly

Start Date: 4/4/2011 Start Qty: 2.00

Required Date: 4/5/2011 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

W 1104-06

RD 2370

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED W DATE 11/25/13

RD 2370

Picklist Print

Page 1

Monday, April 04, 2011 7:54:03 AM

Work Order ID: 67871



Parent Item: D4349-043



Parent Item Name: Block Assembly



Start Date: 4/4/2011

Required Date: 4/5/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.03.21 new issue DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4349-11 		Manufactured	No			100	Each	0.0000	1	2			
Block D4349-13 		Manufactured	No			100	Each	0.0000	1	2			
Screw													

B67872

[Signature]

M108960

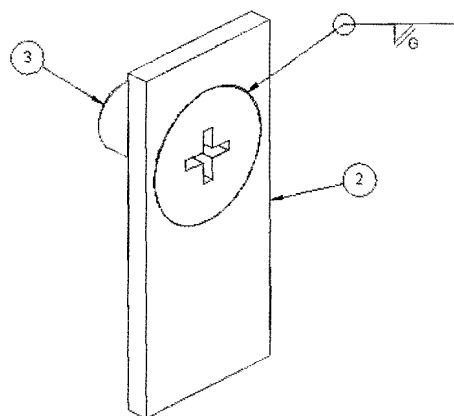
[Signature]

M524694-S148

x2

[Signature] 11.04.05

ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4349-043	BLOCK ASSEMBLY
2	1	D4349-11-a	BLOCK
3	1	D4349-13-a	SCREW



D4349-043 BLOCK ASSEMBLY

w/o 67871

NOTES:

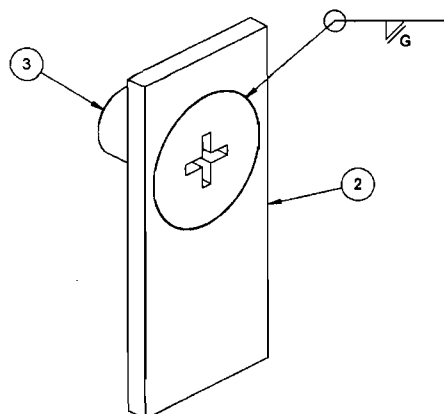
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs
- 8) WELD PER DART QSI 004.

PRELIMINARY ISSUE

11.03.03

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA5
MFG. APPR.		D4349	SHEET 2 OF 10
APPROVED		TITLE	SCALE
DE APPR.		SHELF	NTS
DATE	11.03.03	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED OR REPRODUCED OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4349-043	BLOCK ASSEMBLY
2	1	D4349-11	BLOCK
3	1	D4349-13	SCREW



D4349-043 BLOCK ASSEMBLY

RELEASED
2011-05-10
MM

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
REF DART QSI 017 4.1.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.31 lbs
- 8) WELD PER DART QSI 004

DESIGN	<i>ES</i>	DART AEROSPACE LTD	
DRAWN	<i>ES</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>SC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>SC</i>	D4349	SHEET 2 OF 12
APPROVED	<i>SC</i>	TITLE	SCALE
DE APPR.	<i>SC</i>	SHELF	NTS
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